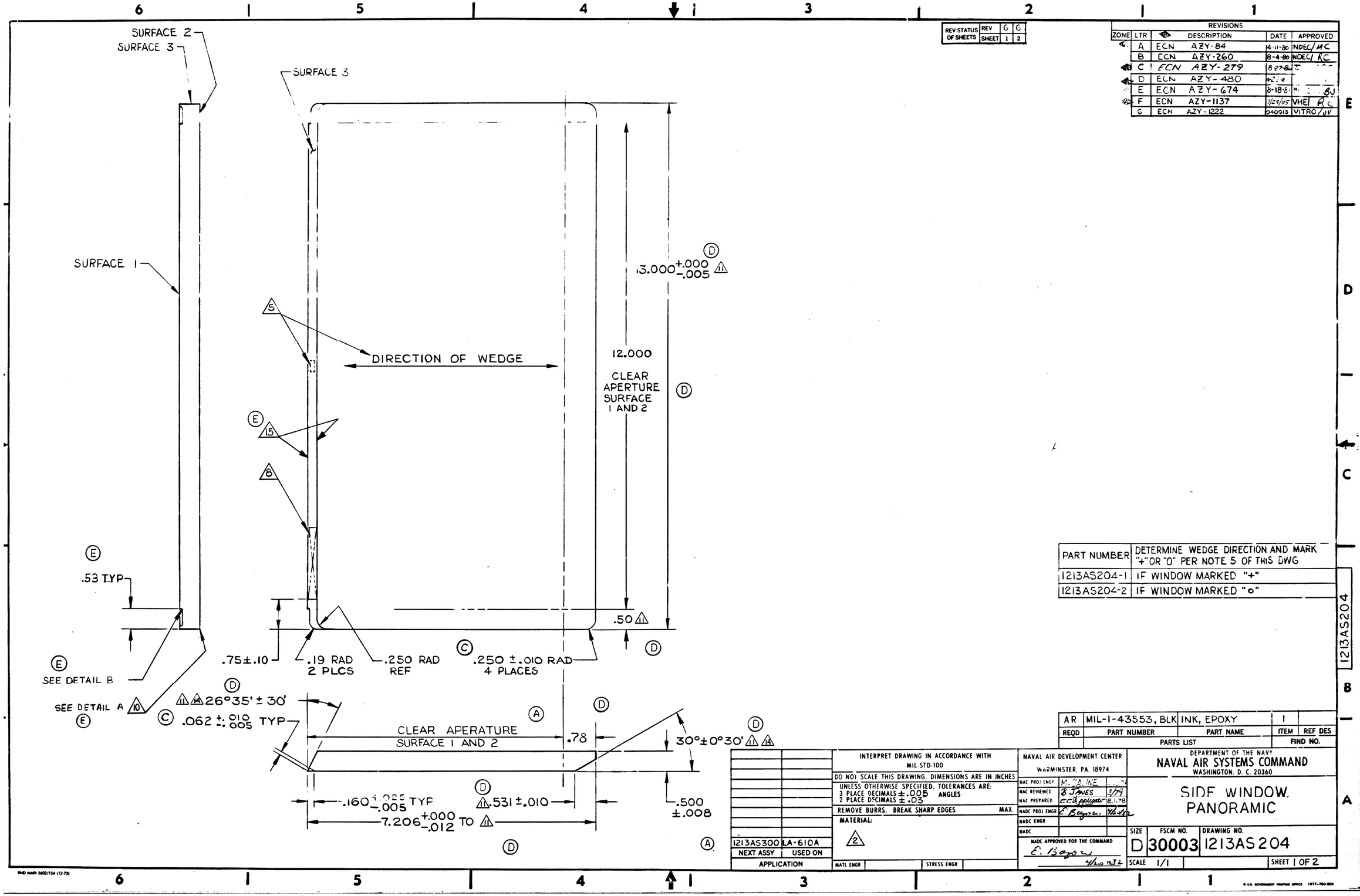
SURFACE 2
SURFACE 3
SURFACE 3
SURFACE 1
DIRECTION OF WEDGE
13.000 +.000 -.005
12.000
CLEAR APERTURE SURFACE 1 AND 2
.53 TYP
SEE DETAIL B
SEE DETAIL A
.75±.10
.19 RAD 2 PLCS
.250 RAD REF
.250 ±.010 RAD 4 PLACES
.50
26°35' ± 30'
.062 +.010 -.005 TYP
CLEAR APERATURE SURFACE 1 AND 2
.78
30°±0°30'
.160 +.025 -.005 TYP
.531 ±.010
7.206 +.000 -.012 TO
.500 ±.008
REV STATUS OF SHEETS
REV G G
SHEET 1 2
REVISIONS
ZONE LTR DESCRIPTION DATE APPROVED
A ECN AZY-84 4-11-80 NDEC/MC
B ECN AZY-260 8-4-80 NDEC/RC
C ECN AZY-279 8-27-80
D ECN AZY-480
E ECN AZY-674 8-18-81
F ECN AZY-1137 7/25/85 VHE/RC
G ECN AZY-1222 040913 VITRO/JV
PART NUMBER
DETERMINE WEDGE DIRECTION AND MARK "+" OR "0" PER NOTE 5 OF THIS DWG
1213AS204-1 IF WINDOW MARKED "+"
1213AS204-2 IF WINDOW MARKED "o"
1213AS204
AR MIL-I-43553, BLK INK, EPOXY 1
REQD PART NUMBER PART NAME ITEM REF DES
PARTS LIST FIND NO.
INTERPRET DRAWING IN ACCORDANCE WITH MIL-STD-100
DO NOT SCALE THIS DRAWING. DIMENSIONS ARE IN INCHES
UNLESS OTHERWISE SPECIFIED, TOLERANCES ARE:
3 PLACE DECIMALS ±.005 ANGLES
2 PLACE DECIMALS ±.03
REMOVE BURRS. BREAK SHARP EDGES MAX.
MATERIAL:
1213AS300 LA-610A
NEXT ASSY USED ON
APPLICATION
MATL ENGR STRESS ENGR
NAVAL AIR DEVELOPMENT CENTER
WARMINSTER, PA. 18974
NAC PROJ ENGR M. SALINE
NAC REVIEWED B. JAMES 3/79
NAC PREPARED
NADC PROJ ENGR E. Bazow
NADC ENGR
NADC
NADC APPROVED FOR THE COMMAND
E. Bazow
DEPARTMENT OF THE NAVY
NAVAL AIR SYSTEMS COMMAND
WASHINGTON, D. C. 20360
SIDE WINDOW, PANORAMIC
SIZE D
FSCM NO. 30003
DRAWING NO. 1213AS204
SCALE 1/1
SHEET 1 OF 2